

Welding Certificate

WECE-CPR-1090-2.00139.GSIMA.2014.006

in accordance with EN 1090-1, table B.1, its hereby declared:
The manufacturer has produced evidence that he fulfills the requirements of the European
standard EN 1090-2 for execution of structural steel components

Manufacturer

RB Solutions GmbH & Co. KG

**Mühlgasse 18 - 20
63683 Ortenberg
GERMANY**

Technical specification

EN 1090-2:2018+A1:2024

Execution class(es)

EXC3 according to EN 1090-2

Welding Process(es)
(Reference no. acc. to DIN EN ISO 4063)

135 (partly mechanized), 141, 521

Material Group

1.1, 1.2
according to CEN ISO/TR 15608 and EN 1090-2, table 2 and 3
8.1, 8.2
according to CEN ISO/TR 15608 and EN 1090-2, table 4

**Responsible Welding
Coordinator**

(Title, Surname, Name, Qualification,
Date of birth)

Dipl.-Ing. (FH) Ulrich Betz, WE

born on: 19.08.1954

Substitute

(Title, Surname, Name, Qualification,
Date of birth)

Jörn Reichel, IWS
Peter Patrick Wiegand, IWS

born on: 19.03.1979

born on: 28.08.1985

Confirmation

All provisions concerning welding as described in the above mentioned
technical specification(s) were applied.

Validity start

24.04.2013

Period of validity

23.04.2029

Remarks

see reverse

Place and date of issue

Mannheim, 18.06.2026
Benölken/AD




Dipl.-Ing. (FH) Ehrler
Head of test body