

# Welding Certificate

**WECE-CPR-1090-2.00139.GSIMA.2014.004**

in accordance with EN 1090-1, table B.1, its hereby declared:  
The manufacturer has produced evidence that he fulfills the requirements of the European  
standard EN 1090-2 for execution of structural steel components

## Manufacturer

**RB Solutions GmbH & Co. KG**

**Mühlgasse 18 - 20  
63683 Ortenberg  
GERMANY**

## Technical specification

**EN 1090-2:2018**

## Execution class(es)

**EXC3 according to EN 1090-2**

## Welding Process(es)

(Reference no. acc. to DIN EN ISO 4063)

135 (partly mechanized), 141

## Material Group

1.1, 1.2  
according to CEN ISO/TR 15608 and EN 1090-2, table 2 and 3  
8.1  
according to CEN ISO/TR 15608 and EN 1090-2, table 4

## Responsible Welding Coordinator

(Title, Surname, Name, Qualification,  
Date of birth)

Dipl.-Ing. (FH) Ulrich Betz, welding engineer      born on: 19.08.1954

## Substitute

(Title, Surname, Name, Qualification,  
Date of birth)

Jörn Reichel, IWS      born on: 19.03.1979  
Friedhelm Schäb, EWS      born on: 02.01.1959

## Confirmation

All provisions concerning welding as described in the above mentioned  
technical specification(s) were applied.

## Validity start

24.04.2013

## Period of validity

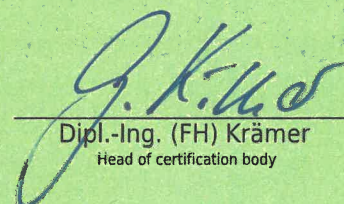
23.04.2023

## Remarks

see reverse

## Place and date of issue

Mannheim, 03.04.2020  
Ehrler



Dipl.-Ing. (FH) Krämer  
Head of certification body